SAFETY DATA SHEET



Section 1. Identification

 Product name
 Almaredge 70

 SDS #
 468930

 Code
 468930-US03

Relevant identified uses of the substance or mixture and uses advised against

Product use Metalworking fluid - soluble.

For specific application advice see appropriate Technical Data Sheet or consult our

company representative.

Supplier BP Lubricants USA Inc.

1500 Valley Road Wayne, NJ 07470

Telephone: +1-888-CASTROL

EMERGENCY HEALTH

INFORMATION:

+1-800-447-8735

EMERGENCY SPILL +1-800-424-9300 (CHEMTREC USA)

INFORMATION: +1-703-527-3887 (CHEMTREC outside the US)

Section 2. Hazards identification

OSHA/HCS status This material is not considered hazardous by the OSHA Hazard Communication

Standard (29 CFR 1910.1200).

Classification of the

substance or mixture

Not classified.

GHS label elements

Signal word No signal word.

Hazard statements No known significant effects or critical hazards.

Precautionary statements

Prevention Not applicable.

Response Not applicable.

Storage Not applicable.

Disposal Not applicable.

Hazards not otherwise Defatting to the skin.

mazards not otherwise

classified

peratting to the skin.
This product contains complex ionic mixtures within the fluid matrix which are an intrinsic

part of the product and cannot be separated from the fluid matrix. Toxicology testing has shown the ionic-mixture containing products exhibit skin and eye irritation properties that are notably attenuated when compared to the individual acid and base components.

Section 3. Composition/information on ingredients

Substance/mixture Mixture

Highly refined mineral oil, emulsifiers and additives.

Ingredient name	CAS number	%
vistillates (petroleum), hydrotreated heavy naphthenic	64742-52-5	≥75 - ≤90
	64742-52-5	≤5
2-Amino-2-methylpropanol	124-68-5	≤3
2,2',2"-nitrilotriethanol	102-71-6	≤3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

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Section 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact In case of contact, immediately flush eyes with plenty of water for at least 15 minutes.

Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and

remove any contact lenses. Get medical attention.

Skin contact Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove

contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly

before reuse. Get medical attention if symptoms occur.

Inhalation If inhaled, remove to fresh air. In case of inhalation of decomposition products in a fire,

symptoms may be delayed. The exposed person may need to be kept under medical

surveillance for 48 hours. Get medical attention if symptoms occur.

Ingestion Do not induce vomiting unless directed to do so by medical personnel. Wash out mouth

with water if person is conscious. Get medical attention if symptoms occur.

Protection of first-aiders No action shall be taken involving any personal risk or without suitable training.

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physicianTreatment should in general be symptomatic and directed to relieving any effects.

In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments No specific treatment.

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

In case of fire, use water fog, alcohol resistant foam, dry chemical or carbon dioxide

extinguisher or spray.

Unsuitable extinguishing

media

Do not use water jet.

Specific hazards arising from the chemical

In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous combustion

products

Combustion products may include the following:

metal oxide/oxides

carbon oxides (CO, CO₂) (carbon monoxide, carbon dioxide)

sulfur oxides (SO, SO₂ etc.) nitrogen oxides (NO, NO₂ etc.)

Special protective actions for fire-fighters

Special protective equipment for fire-fighters

No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA)

and full turnout gear.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Avoid breathing vapor or mist. Avoid contact of spilled material and runoff with soil and surface waterways. Avoid prolonged or repeated contact with skin. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid and as a result may induce allergic skin reactions. Evaporation of water from soluble cutting fluids during use may lead to an increase in concentration which may result in the development of skin conditions due to irritation and defatting. It is important to monitor fluid strength on a regular basis with a refractometer and maintain it at the recommended concentration. Lubricants from other sources and other contaminants should be minimized. Swarf and other debris should be removed. To maintain optimum performance and minimize bacterial spoilage, machine tool coolant systems should be cleaned on a regular basis.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. DO NOT ADD NITRITES TO THIS FLUID.

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Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
☑stillates (petroleum), hydrotreated heavy naphthenic	ACGIH TLV (United States). TWA: 5 mg/m³ 8 hours. Issued/Revised: 11/2009 Form: Inhalable fraction OSHA PEL (United States). TWA: 5 mg/m³ 8 hours. Issued/Revised: 6/1993
Distillates (petroleum), hydrotreated heavy naphthenic	ACGIH TLV (United States). TWA: 5 mg/m³ 8 hours. Issued/Revised: 11/2009 Form: Inhalable fraction OSHA PEL (United States). TWA: 5 mg/m³ 8 hours. Issued/Revised: 6/1993
2-Amino-2-methylpropanol	None.
2,2',2"-nitrilotriethanol	ACGIH TLV (United States). TWA: 5 mg/m³ 8 hours. Issued/Revised: 9/1994

While specific OELs for certain components may be shown in this section, other components may be present in any mist, vapor or dust produced. Therefore, the specific OELs may not be applicable to the product as a whole and are provided for guidance only.

Appropriate engineering controls

All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards.

Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits.

The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures Wash hands, forearms and face thoroughly after handling chemical products, before

eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety

showers are close to the workstation location.

Undiluted fluid: Chemical goggles.
Diluted fluid: Safety glasses with side shields.

Skin protection

Eye/face protection

Hand protection Wear suitable gloves. Undiluted fluid: Wear chemical resistant gloves. Recommended:

nitrile aloves

Diluted fluid: Wear protective gloves if prolonged or repeated contact is likely.

Recommended: nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application.

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Section 8. Exposure controls/personal protection

Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Body protection Use of protective clothing is good industrial practice.

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half-mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3).

Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary.

The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>

Physical stateLiquid.ColorAmber.OdorMild.

Odor threshold Not available.

pH 10.1 [Conc. (% w/w): 5%]

Melting point/freezing point Not available.

Boiling point, initial boiling Not available.

point, and boiling range

Flash point Closed cup: >100°C (>212°F) [Estimated. Based on Lubricants - Base Oils]

Evaporation rate Not available.

Flammability Not applicable. Based on - Physical state

Lower and upper explosion Not available. limit/flammability limit

Vapor pressure

	Vapor Pressure at 20°C			Vapor pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
stillates (petroleum), hydrotreated heavy naphthenic	<0.08	<0.011	ASTM D 5191			
Distillates (petroleum), hydrotreated heavy naphthenic	<0.08	<0.011	ASTM D 5191			
Water	23.8	3.2				
2-Amino- 2-methylpropanol	0.34	0.045	ASTM E 1194			

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Section 9. Physical and chemical properties

2,2',2"-nitrilotriethanol

Relative vapor density

Not available.

<1000 kg/m³ (<1 g/cm³) at 15.6°C **Density**

Solubility Partition coefficient: nSoluble in water.

octanol/water

Not applicable.

Auto-ignition temperature

Ingredient name	°C	°F	Method
Amino-2-methylpropanol	438	820.4	ASTM D 2161
2,2',2"-nitrilotriethanol	324	615.2	

Decomposition temperature

Not available.

Viscosity

Kinematic: 57 mm²/s (57 cSt) at 40°C

VOC

65.6 g/l

Particle characteristics

Median particle size

Not applicable.

Section 10. Stability and reactivity

Reactivity

No specific test data available for this product. Refer to Conditions to avoid and

Incompatible materials for additional information.

Chemical stability

The product is stable.

Possibility of hazardous

reactions

Under normal conditions of storage and use, hazardous reactions will not occur.

Under normal conditions of storage and use, hazardous polymerization will not occur.

Conditions to avoid

High temperatures

Incompatible materials

Reactive or incompatible with the following materials: oxidizing materials. Slightly reactive or incompatible with the following materials: acids.

Hazardous decomposition

products

Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Classification

Product/ingredient name	OSHA	IARC	NTP
2,2',2"-nitrilotriethanol	-	3	-

Descriptors:

OSHA:

+ - Potential occupational

carcinogen

IARC:

1 - Carcinogenic to human.

2A - Probable human carcinogen. carcinogens. 2B - Possible carcinogen to

human

3 - Not classifiable as a human

carcinogen. 4 - Probably not a human

carcinogen.

NTP:

Proven - Known to be human

Possible - Reasonably anticipated to be human carcinogens.

Aspiration hazard

Name Result ASPIRATION HAZARD - Category 1 Distillates (petroleum), hydrotreated heavy naphthenic

Information on the likely routes of exposure

Routes of entry anticipated: Dermal, Inhalation.

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Section 11. Toxicological information

Potential acute health effects

Eye contact

No known significant effects or critical hazards.

Skin contact

No known significant effects or critical hazards.

Inhalation Exposure to decomposition products may cause a health hazard. Serious effects may

be delayed following exposure.

Ingestion No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact No specific data.

Skin contact Adverse symptoms may include the following:

irritation dryness cracking

InhalationNo specific data.IngestionNo specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate Not available.

effects

Potential delayed effects Not available.

Long term exposure

Potential immediate Not available.

effects

Potential delayed effects Not available.

Potential chronic health effects

General

No known significant effects or critical hazards.

No known significant effects or critical hazards.

Mutagenicity

No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Not available.

Additional information Alkanolamine: This product contains an alkanolamine. In all metalworking fluids

containing amines, there is a potential for forming nitrosamines which are animal carcinogens. Therefore, no nitrites or related nitrosating agents should be added to such compositions.

Section 12. Ecological information

Toxicity

No testing has been performed by the manufacturer.

Persistence and degradability

Not expected to be rapidly degradable.

Bioaccumulative potential

Not available.

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Section 12. Ecological information

Mobility in soil

Soil/water partition coefficient (Koc)

Not available.

Mobility

Liquid. Soluble in water.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Diluted Fluid The spent diluted fluid comprises a relatively stable emulsion. Dispose of via an authorised person/ licensed waste disposal contractor or by other suitable waste treatment techniques (e.g. emulsion splitting, coagulation and filtration) approved by the local authority. Spent fluid should never be disposed of down the drain. The aqueous phase should not be discharged into sewage systems unless provided for by local regulations; the non-aqueous phase should be disposed of as undiluted fluid. Note that separated aqueous solutions or effluents may contain metal salts as well as traces of oil and must be checked for conformity in these respects against consents given by the authorities before disposal. Further treatment may be required.

Section 14. Transport information

	DOT Classification	TDG Classification	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-	-
Transport hazard class(es)	-	-	-	-
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.
Additional information	-	-	-	-

Special precautions for user

Not available.

Transport in bulk according to IMO instruments

Not available.

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Section 15. Regulatory information

U.S. Federal regulations

United States inventory

All components are active or exempted.

(TSCA 8b) **SARA 302/304**

Composition/information on ingredients

No products were found.

SARA 311/312

Classification Not applicable.

SARA 313

Form R - Reporting This product does not contain any hazardous ingredients at or above regulated

thresholds. requirements

This product does not contain any hazardous ingredients at or above regulated Supplier notification

thresholds.

State regulations

Massachusetts The following components are listed: OIL MIST, MINERAL; OIL MIST, MINERAL;

2-AMINO-2-METHYL-1-PROPANOL; TRIETHANOLAMINE

The following components are listed: 2-AMINO-2-METHYL-1-PROPANOL: **New Jersey**

1-PROPANOL, 2-AMINO-2-METHYL-; TRIETHANOLAMINE; ETHANOL, 2,2',2"-

NITRILOTRIS-

Pennsylvania The following components are listed: 1-PROPANOL, 2-AMINO-2-METHYL-; ETHANOL,

2,2',2"-NITRILOTRIS-

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including Ethylene oxide, which is known to the State of California to cause cancer and birth defects or other reproductive harm. This product can expose you to chemicals including Diethanolamine, which is known to the State of California to cause cancer. For more information go to www. P65Warnings.ca.gov.

Other regulations

Australia inventory (AIIC) All components are listed or exempted. **Canada inventory** All components are listed or exempted. China inventory (IECSC) All components are listed or exempted. Japan inventory (CSCL) All components are listed or exempted. Korea inventory (KECI) All components are listed or exempted. **Philippines inventory** All components are listed or exempted.

(PICCS)

Taiwan Chemical Substances Inventory

(TCSI)

REACH Status For the REACH status of this product please consult your company contact, as

identified in Section 1.

Not determined.

Section 16. Other information

National Fire Protection Association (U.S.A.)

Flammability Health Instability/Reactivity Special

<u>History</u>

Date of issue/Date of 02/03/2022

revision

Date of previous issue 01/13/2022.

Prepared by Product Stewardship

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Section 16. Other information

Key to abbreviations

ACGIH = American Conference of Industrial Hygienists

ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

CAS Number = Chemical Abstracts Service Registry Number

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as

modified by the Protocol of 1978. ("Marpol" = marine pollution)

OEL = Occupational Exposure Limit

SDS = Safety Data Sheet

STEL = Short term exposure limit TWA = Time weighted average

UN = United Nations

UN Number = United Nations Number, a four digit number assigned by the United

Nations Committee of Experts on the Transport of Dangerous Goods.

Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

▼ Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

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